ACME®

AECO 8

CONTENTS

1. Safety Instructions

 Please read the instruction carefully which includes important information about the installation, usage and maintenance.

WARNING

Please keep this User Guide for future consultation. If you sell the unit to another user, be sure that they also receive this instruction manual.

Important:

Damages caused by the disregard of this user manual are not subject to warranty. The dealer will not accept liability for any resulting defects or problems.

- Unpack and check carefully to ensure that there is no transportation damage before using the unit.
- This product is for indoor use only. Use only in a dry location.
- DO install and operate by qualified operator.
- DO NOT allow children to operate the fixture.
- Use safety chain when fixing the unit. Handle the unit by carrying its base instead of head only.
- The unit must be installed in a location with adequate ventilation, at least 50cm from adjacent surfaces.
- Be sure that no ventilation slots is blocked, otherwise the unit will be overheated.
- Before operation, ensure that you are connecting this product to the proper voltage in accordance with the specifications in this manual or on the product's specification label.
- It's important to ground the yellow/green conductor to earth in order to avoid electric shock.
- Minimum ambient temperature TA: 0℃. Maximum ambient temperature TA: 40℃. Do not operate this product at a lower or higher temperature.
- DO NOT connect the device to any dimmer pack.
- Keep flammable materials away from the fixture while operating to avoid fire hazard.
- Make sure the power cord is not crimped or damaged; replace it immediately if damaged.
- Unit's surface temperature may reach up to 75℃. DO NOT touch the housing bare-handed during its operation.
- Avoid any flammable liquids, water or metal from entering the unit. Once it happens, cut off the mains power immediately.

- DO NOT operate in a dirty or dusty environment. DO clean the fixture regularly.

- DO NOT touch any wire during operation as there might be a hazard of electric shock.

- Avoid entanglement of the power cord with other wires.

- The minimum distance to objects/surface must be more than 3 meters.

- In the event of serious operating problem, stop using the unit immediately.

- Never turn on and off the unit time after time.

- The housing, the lenses, or the ultraviolet filter must be replaced if they are visibly damaged.

- DO NOT open the housing as there are no user serviceable parts inside.

- DO NOT attempt to operate this unit if it becomes damaged. DO NOT attempt any repairs yourself. Repairs carried out by unskilled people can lead to damage or malfunction. Please contact the nearest authorized technical assistance center if needed.

- Disconnect this product from its power source before servicing.

- DO use the original packaging if the device is to be transported.

- Avoid direct eye exposure to the light source while the product is on.

- DO NOT operate this product if you see damage on the housing, shields, or cables. Have the damaged parts replaced by an authorized technician at once.

2. Technical Specifications

Power Voltage:

100-240V~ 50/60Hz

Power Consumption:

1205W

Light Source:

SSL750

Color Temperature:

6000K

Zoom Range:

7°~45°

Movement:

Pan: 540°

Tilt: 270°

Pan/Tilt Resolution: 16-bit

Automatic pan/tilt position correction

Fixation: Pan/Tilt lock

Dimmer/Shutter:

Smooth dimming from 0-100%; outstanding strobe effect with variable speed

Color Wheel:

1 x color wheel with 6 colors plus open

Gobo Wheel:

1 x rotating gobo wheel with 6 gobos plus open, convenient replacement

Control:

DMX Channel: 33/28 channels

Control Mode: DMX512, RDM, Art-Net, sACN

Firmware Upgrade via DMX link or USB disk

Construction:

Display: LCD display

Battery backup for user setup without mains connection

Data In/Out: 3-pin and 5-pin XLR, RJ45

Power In/Out: Power Cord in, Power Connector in/out

Protection Rating: IP20

Features:

Color Rendering: Ra≥95; R9≥90; R15≥95; TLCI≥95; CCI: 0-0.5G

Motorized focus

Linear CMY color mixing

Variable CTO

1 x animation wheel with outstanding water wave and flame effects, the wheel can be replaced

1 x 4-facet prism, rotatable in either direction

2 x different frost filters to create and improve the wash effect. They can be used independently and overlayed

Motorized linear iris

4 x fast and smooth framing shutters; The position and the angle of each shutter blade can be controlled individually; Each shutter blade can block out light completely; The framing module can be rotated at ± 60 degrees

2 x fixed clamps for 50mm truss; Screw holes for installing clamps are reserved for 70mm truss

Dimension/Weight:

465x352x793mm, 42kgs

18"x14"x31"in, 93lbs

Photometric Diagram:

Distance(m)	5	10	15	20	50
7°Lux	39,300	9,580	4,370	2,400	384
Diameter(m)	0.6	1.2	1.8	2.4	6
45°Lux	2,210	635	240	150	24
Diameter(m)	4.1	8.2	12.3	16.4	41
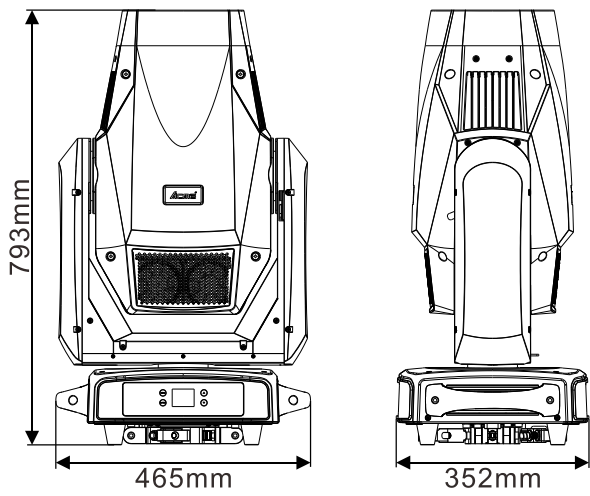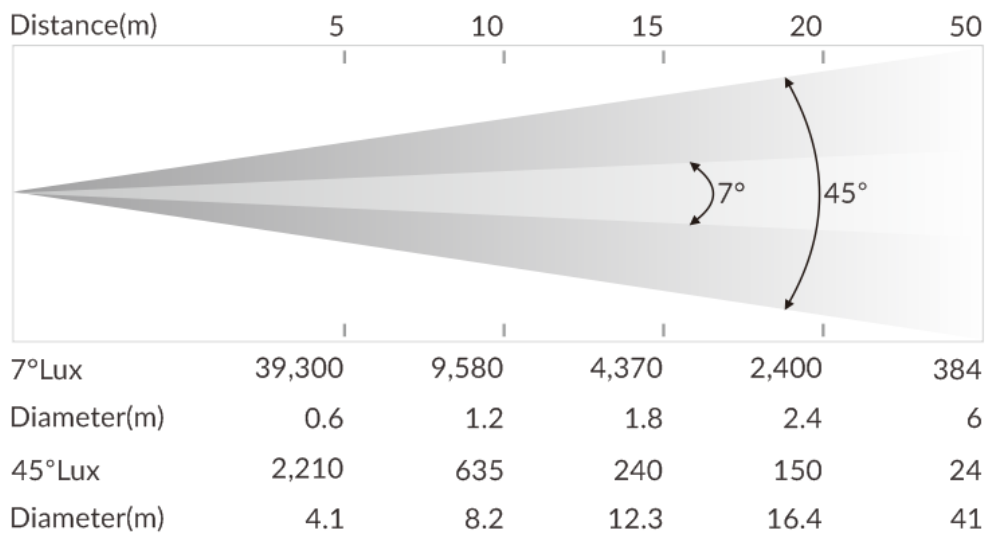
3. Control Panel

Power Cord Version:
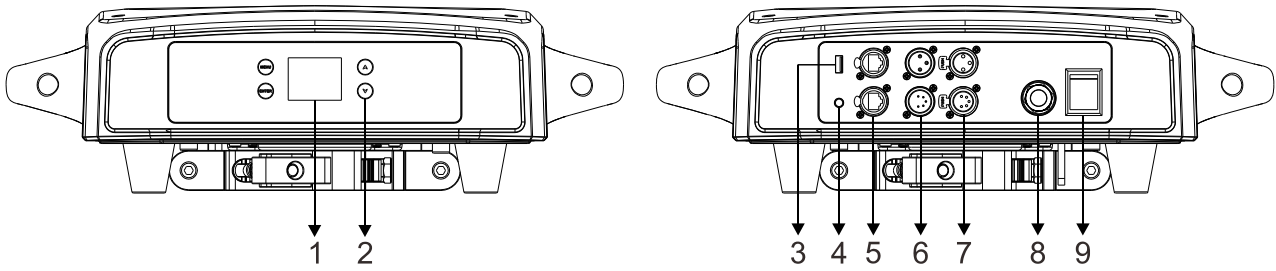
POWERCON Version:
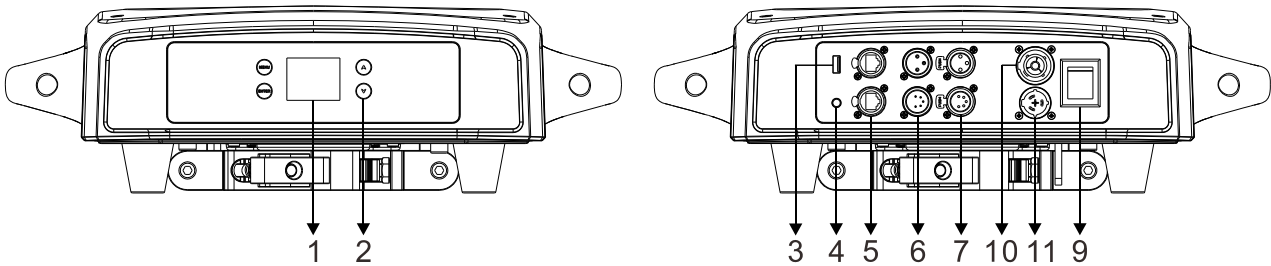
1. Display: To show the various menus and the selected function

2. Button:

MENU	To enter into move backward or leave the menu
▲ UP	To go backward to move up in the menu
▼ DOWN	To go forward to move down in the menu
ENTER	To perform the desired functions

3. FIRMWARE UPGRADE: Used to upgrade the firmware of the fixture

4. BATTERY DISPLAY

5. ETHERNET: Transfers fixture's information to a main controller

6. DMX IN: For DMX512 link, use 3/5-pin XLR cable to link the unit and DMX controller

7. DMX OUT: For DMX512 link, use 3/5-pin XLR cable to link the next units

8. POWER: To connect to supply power

9. POWER SWITCH: Turns on/off the power

10. POWERCON OUT: To connect to the next fixture

11. POWERCON IN: To connect to supply power

4. Fixture Installation

DO install and operate by qualified operator. Fixture(s) should be installed in areas outside walking paths, seating areas, or away from areas were unauthorized personnel might reach the fixture by hand. NEVER stand directly below the fixture(s) when rigging, removing or servicing.

Always ensure that the unit is firmly fixed to avoid vibration and slipping off during operation. Ensure that the trussing or area of installation must be able to hold 10 times the weight without any deformation. Always attach a safety cable that can hold at least 12 times the weight of the fixture whenever installing this fixture in a suspended environment to ensure that the fixture will not fall if the clamp fails.

This fixture is fully operational in two different mounting positions: hanging upside-down, or set on a flat level surface. DO NOT mount this fixture sideways on trussing. Always use and install the supplied safety cable as a safety measure to prevent accidental damage and/or injury in the event the clamp fails.

190mm

743mm

465mm

98mm

891mm

793mm

647.5mm

555mm

352mm

295mm

492.5mm

638mm

736mm

454mm
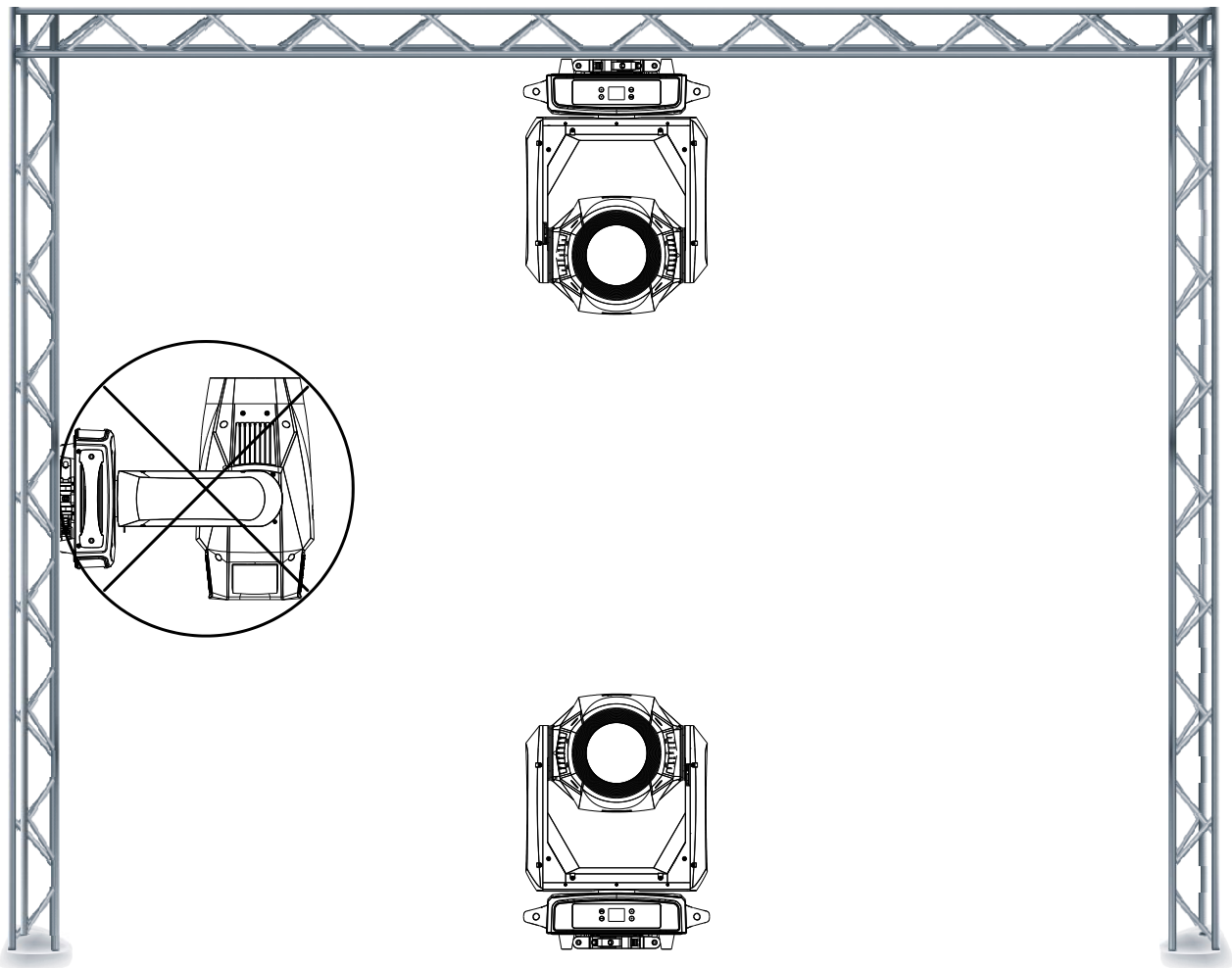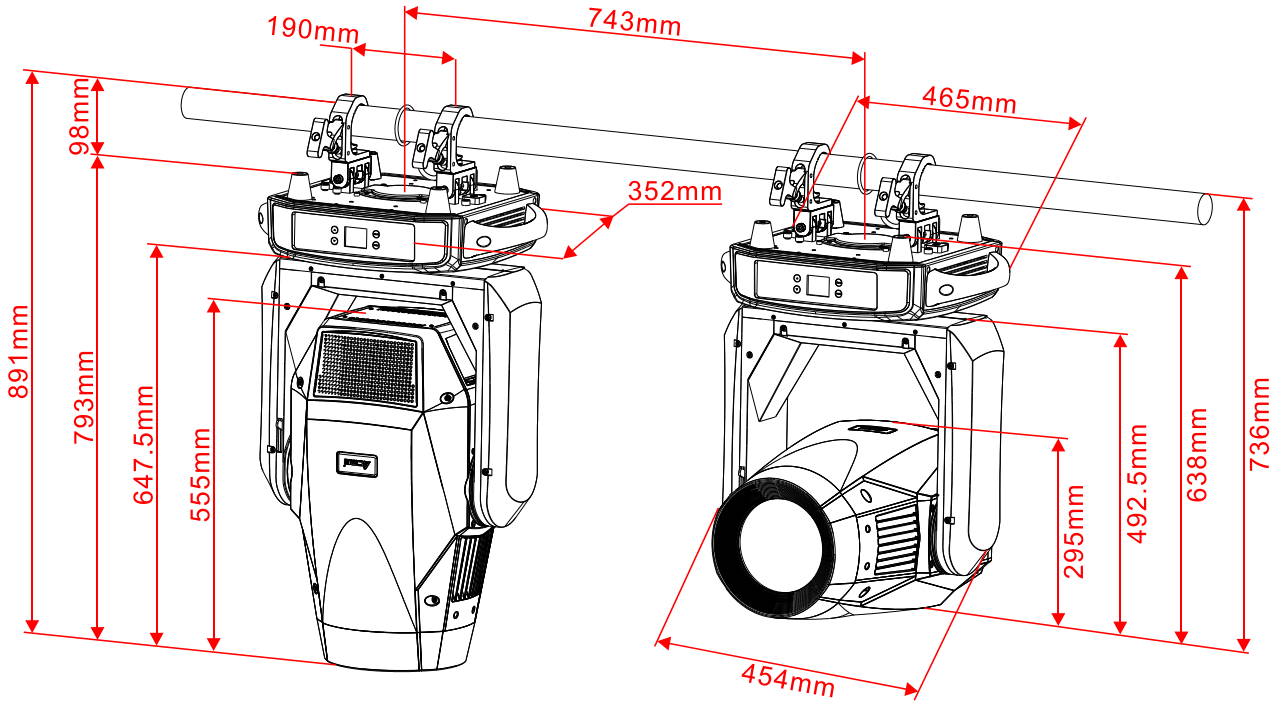
SAFETY CABLE
ATTACHMENT POINT

254mm
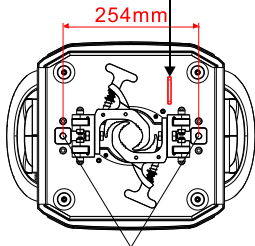
SCREW HOLES (SUITABLE FOR HM12 SCREWS)
RESERVED FOR CLAMPS FOR TRUSS
LARGER THAN 50MM IN DIAMETER

HM12*30 OUTER
HEXAGON SCREW

φ12 WASHER

SAFETY CABLE

9B
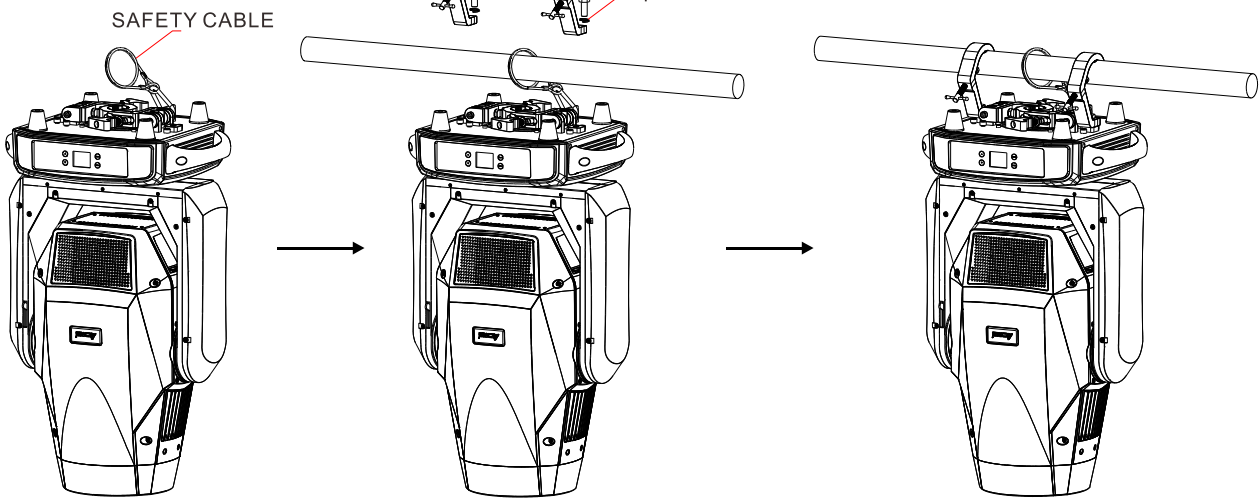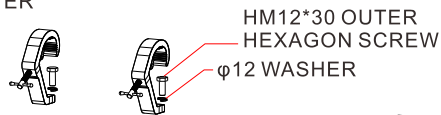
5. Effect Wheels
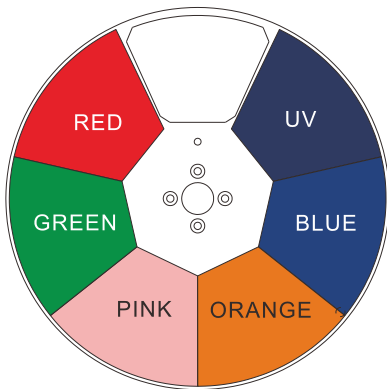
COLOR WHEEL
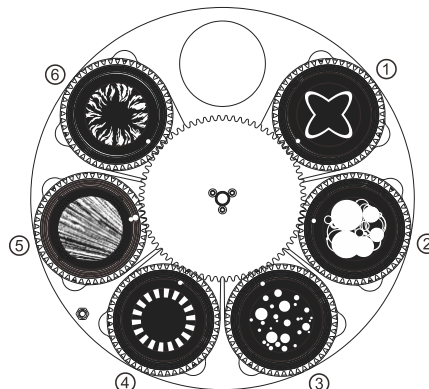
ROTATING GOBO WHEEL
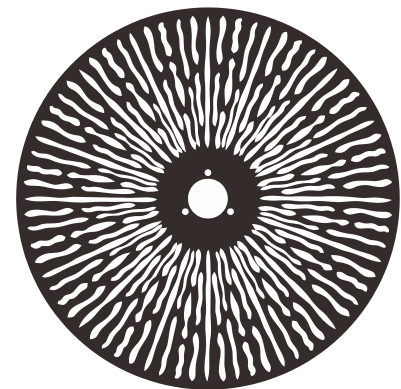
ANIMATION WHEEL

DANGER!
Install the rotating gobos with the device switched off only.
Unplug from mains before changing the rotating gobos!

CAUTION: Never unscrew the screws of the rotating gobo as the ball bearing will otherwise be opened!

R-Gobos	Part Number
① Gobo1	3011000985
② Gobo2	3011000986
③ Gobo3	3011000987
④ Gobo4	3011000992
⑤ Gobo5	3011000946
⑥ Gobo6	3011000990
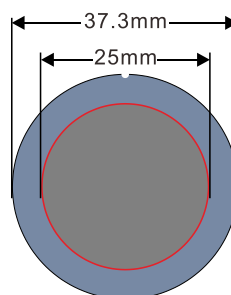
Rotating Gobos
Dimensions

5.1 Replacing Rotating Gobos

1. Unplug the power and signal adapter cables at A and unscrew the four screws at B to take out the component;
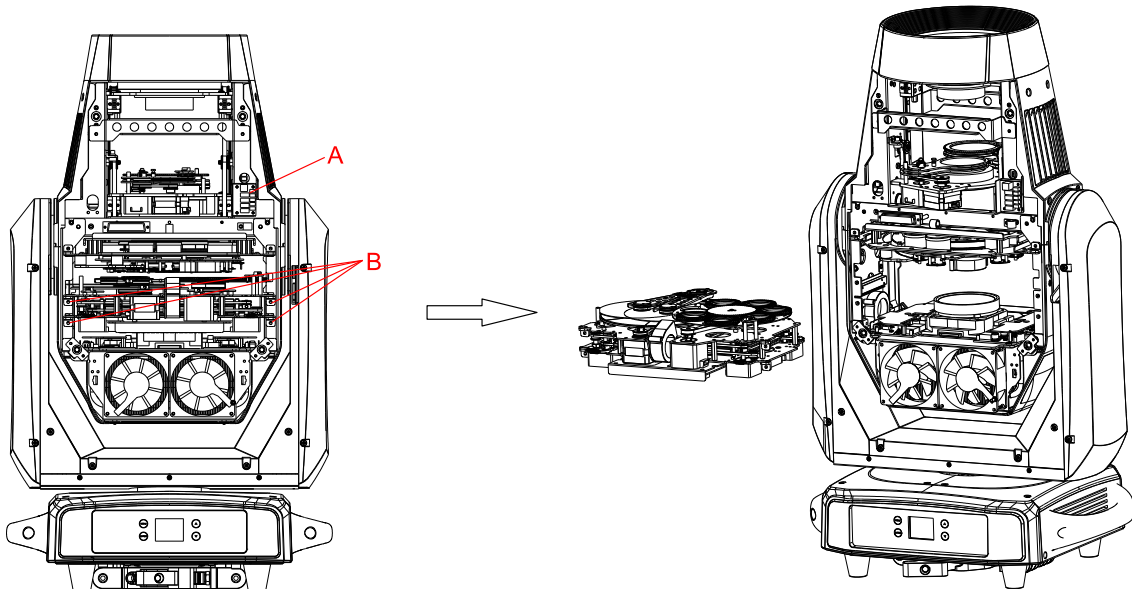
2. Gently lift the gobo holder from the edge of the rotating gobo wheel as C shows and slowly pull it out;
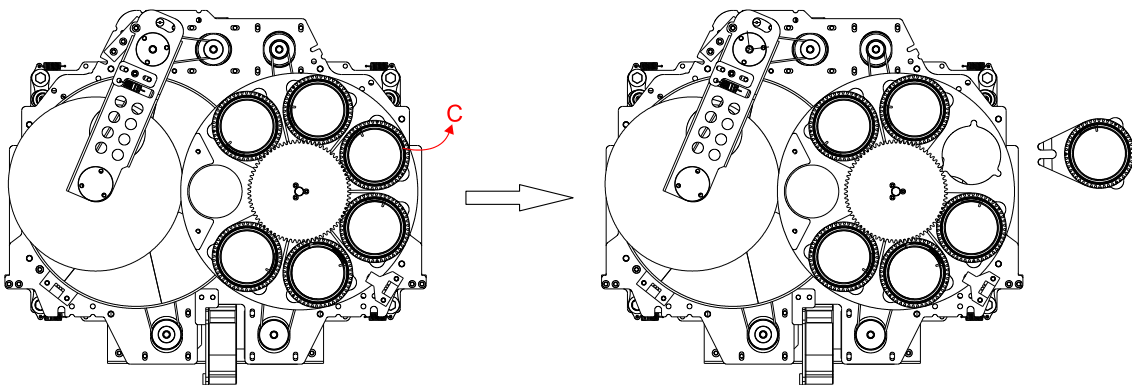
3. Remove the spring lock at D with an appropriate tool like tweezers (if the gobo is coated with glass glue, do remove it with some good glass cleaning fluid before removing the spring lock to avoid damage to the gobo).
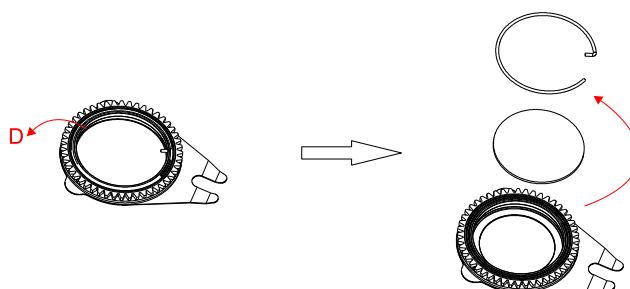
4. Do not touch the surface of the gobo with bare fingers. Put the gobo and the spring lock back into the gobo holder in turn (glossy side towards the light source).
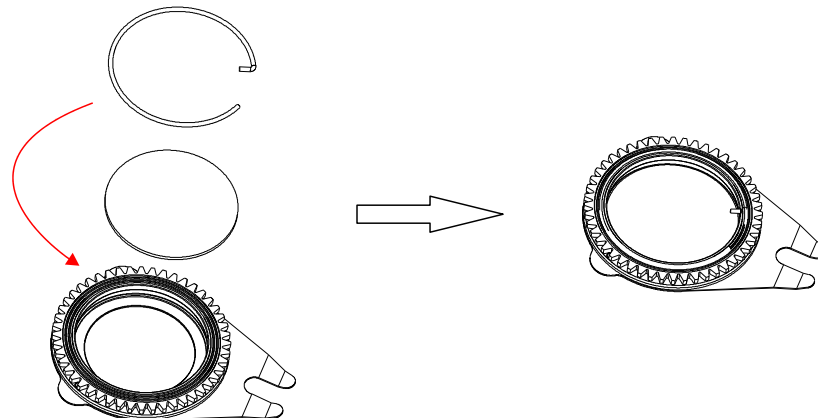
5. Insert the gobo holder obliquely back into the rotating gobo wheel component until the bottom of the gobo holder is flush with the baseplate, and then rotate the gobo holder to check whether it rotates smoothly.
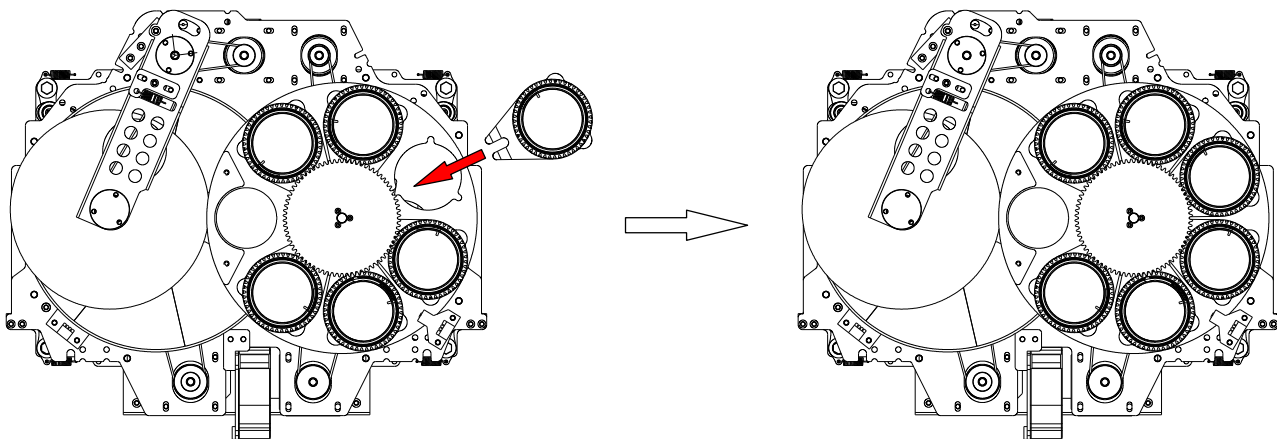
6. After installation, put the component back to the fixture.

6. How To Set The Unit

6.1 Main Function

Turn on the unit, press the MENU button into menu mode, and press the UP/DOWN button until the required function is shown on the monitor. Select the function by pressing the ENTER button. Use the UP/DOWN button to choose the submenu, press the ENTER button to store and automatically return to the last menu. Press the MENU button or let the unit idle 30 seconds to exit menu mode.

The main functions are shown below:

```
                                                           ┌─ 1
                                          ┌─ DMX Address ──┼─ ⋮
                                          │                ├─ 480
                                          │                └─ 485
                                          │                ┌─ (33) Framing
                                          ├─ DMX Channel Mode ─┤
                                          │                └─ (28) Wash
                                          │                ┌─ Blackout
                                          ├─ No DMX Status ─┼─ Hold
                                          │                └─ Manual
                                          │                ┌─ Auto
                                          │                ├─ DMX
                                          ├─ Connect Option ─┤
                                          │                ├─ Art-Net
                                          │                └─ sACN
                                          │                              ┌─ Default 1
                                          │                ┌─ IP Address ─┼─ Default 2
              ┌─ DMX Settings ────────────┤   Network ─────┤             └─ Manual
              │                           │                └─ Subnet Mask ── xxx.xxx.xxx.xxx
              │                           │                ┌─ Net ──── 0-127
              │                           ├─ Art-Net Settings ─┼─ Sub-Net ── 0-15
              │                           │                └─ Universe ── 0-15
              │                           │                ┌─ sACN Universe ── 1-32000
              │                           ├─ sACN Settings ─┤
              │                           │                └─ sACN Priority ── 0-200
              │                           │                ┌─ No
              │                           ├─ Artnet to DMX ─┤
              │                           │                └─ Yes
              │                           └─ View DMX Value
              │
              │                           ┌─ Pan Invert
              │                           ├─ Tilt Invert ────┐  ┌─ No
              │                           ├─ P/T Feedback ───┼──┤
              │                           │                     └─ Yes
              │                           │                ┌─ Fast
              │                           ├─ Dimmer Speed ─┤
              │                           │                └─ Smooth
              │                           │                ┌─ Linear
              ├─ Fixture Settings ────────┤                ├─ Square Law
              │                           ├─ Dimmer Curve ─┼─ Inv SQ Law
              │                           │                └─ S Curve
              │                           │                ┌─ Standard
              │                           ├─ Cooling Mode ─┤
              │                           │                └─ Quiet
              │                           └─ Bright Calibration ── 50-100
              │
              │                           ┌─ Display Invert ─┬─ No
              │                           │                  └─ Yes
              │                           ├─ Backlight Intensity ── 1-10
  MENU ───────┤  Display Settings ────────┤                ┌─ °C
              │                           ├─ Temperature Unit ─┤
              │                           │                └─ °F
              │                           │                ┌─ English
              │                           └─ Language ─────┤
              │                                            └─ Chinese
              │
              │                           ┌─ Auto Test
              ├─ Fixture Test ────────────┤
              │                           └─ Manual Test
              │
              │                           ┌─ Fixture Use Hour ── Total LED Hour
              │                           │                ┌─ LED On Hour
              │                           ├─ LED Use Hour ─┤
              │                           │                └─ LED Hours Reset ── Password=050
              │                           │                ┌─ LED's ──┬─ Current
              │                           ├─ Temperature ──┤          └─ Max Temp.
              ├─ Fixture Information ──────┤                └─ CPU's ──┘
              │                           ├─ Upgrade File
              │                           │                ┌─ B_FAN1-4
              │                           ├─ Fan State ────┤
              │                           │                └─ H_FAN1-10
              │                           ├─ Firmware Version
              │                           ├─ RDM UID
              │                           │                ┌─ Fixture Errors
              │                           └─ Error Logs ───┤                ┌─ No
              │                                            └─ Reset Error Log ─┤
              │                                                             └─ Yes ── Password=050
              │                           ┌─ Pan/Tilt Reset
              ├─ Reset Function ──────────┼─ Effect Reset ──┬─ No
              │                           │                  └─ Yes
              │                           └─ All Reset
              │                                            ┌─ No
              └─ Special Function ── Factory Settings ─────┤
                                                           └─ Yes
```

13B

DMX Settings

To select **DMX Settings,** press the **ENTER** button to confirm, use the **UP/DOWN** button to select **DMX Address, DMX Channel Mode, No DMX Status, Connect Option, Network, Art-Net Settings, sACN Settings, Artnet to DMX** or **View DMX Value.**

DMX Address

To select **DMX Address**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to adjust the address from **001** to **480/485**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

DMX Channel Mode

To select **DMX Channel Mode**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **(33)Framing** or **(28)Wash**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

No DMX Status

To select **No DMX Status**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Blackout**(fixture blacks out if DMX signal stops), **Hold**(fixture continues to obey the last command it received Via DMX if DMX signal stops) or **Manual**(the fixture will automatically read the DMX value in the "Manual Test" menu for operation after selecting this mode), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Connect Option

To select **Connect Option**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Auto, DMX, Art-Net** or **sACN**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Network

To select **Network**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **IP Address** or **Subnet Mask**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Art-Net Settings

To select **Art-Net Settings**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Net, Subnet** or **Universe,** press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

sACN Settings

To select **sACN Settings**, press the **ENTER** button to confirm. Use the **UP**/**DOWN** button to select **sACN Universe** or **sACN Priority,** press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Artnet to DMX

To select **Artnet to DMX**, press the **ENTER** button to confirm. Use the **UP**/**DOWN** button to select **No** or **Yes,** press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

View DMX Value

To select **View DMX Value**, press the **ENTER** button to confirm. Use the **UP**/**DOWN** button to view the DMX channel value. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Fixture Settings

To select **Fixture Settings**, press the **ENTER** button to confirm, use the **UP**/**DOWN** button to select **Pan Invert, Tilt Invert, P/T Feedback, Dimmer Speed, Dimmer Curve, Cooling Mode** or **Bright Calibration**.

Pan Invert

To select **Pan Invert**, press the **ENTER** button to confirm. Use the **UP**/**DOWN** button to select **No** (normal) or **Yes** (pan invert), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Tilt Invert

To select **Tilt Invert**, press the **ENTER** button to confirm. Use the **UP**/**DOWN** button to select **No** (normal) or **Yes** (tilt invert), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

P/T Feedback

To select **P/T Feedback**, press the **ENTER** button to confirm. Use the **UP**/**DOWN** button to select **No** (Pan or tilt's position will not feedback while out of step) or **Yes** (Feedback while pan/tilt out of step), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.
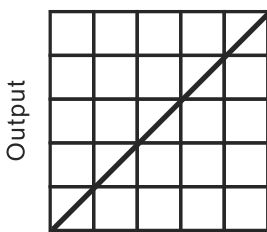
Dimmer Speed

To select **Dimmer Speed**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Fast** or **Smooth**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.
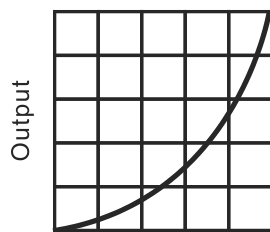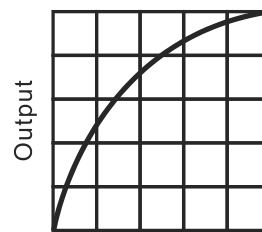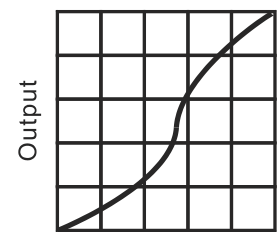
Dimmer Curve

To select **Dimmer Curve**, press the **ENTER** button to confirm. Use the **DOWN/UP** button to select **Linear, Square Law, Inv SQ Law** or **S Curve**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Dimmer Modes

| Optically Linear | Square Law | Inverse Square Law | S-curve |

Cooling Mode

To select **Cooling Mode**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Standard** or **Quiet**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Bright Calibration

To select **Bright Calibration**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to adjust the value from **50** to **100**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Display Settings

To select **Display Settings**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Display Invert, Backlight Intensity, Temperature Unit** or **Language.**

Display Invert

Select **Display Invert**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **No** (normal display) or **Yes** (invert display), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Backlight Intensity

Select **Backlight Intensity**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to adjust the backlight intensity from **1** (dark) to **10** (bright), press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Temperature Unit

Select **Temperature Unit**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select ℃ or ℉, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Language

Select **Language**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **English** or **Chinese**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Fixture Test

To select **Fixture Test**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Auto Test** or **Manual Test.**

Auto Test

Select **Auto Test**, press the **ENTER** button to confirm, the unit will run built-in programs to automatically test its functions. Press the **MENU** button back to the last menu or exit menu mode after auto test.

Manual Test

Select **Manual Test**, press the **ENTER** button to confirm, the present channel will show on the display, use the **UP/DOWN** button to select channel, press the **ENTER** button to confirm, then use the **UP/DOWN** button to adjust the value, press the **ENTER** button to store, the fixture will run as the channel value indicates. Press the **MENU** button back to the last menu or exit menu mode idling 30 seconds.

(The fixture will return to the previous DMX state after exiting Manual Test menu and the Manual Test parameters will be automatically saved after power off and restart.)

Fixture Information

To select **Fixture Information**, press the **ENTER** button to confirm, use the **UP**/**DOWN** button to select **Fixture Use Hour, LED Use Hour, Temperature, Upgrade File, Fan State, Firmware Version, RDM UID** or **Error Logs.**

Fixture Use Hour

Select **Fixture Use Hour**, press the **ENTER** button to confirm, fixture use hour will show on the display, press the **MENU** button to exit.

LED Use Hour

To select **LED Use Hour**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Total LED Hour, LED On Hour** or **LED Hours Reset**, press the **ENTER** button to store. Use the **UP/DOWN** button to select **LED Hours Reset**, press the **ENTER** button to confirm, use the **UP/DOWN** button to set the password **050** to reset the LED hours, press the **ENTER** button to store. Press the **MENU** button back to the last menu or exit menu mode let the unit idle 30 seconds.

Temperature

Select **Temperature**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **LED's** or **CPU's**, press the **ENTER** button to confirm, the current temperature or max temperature of the LED or CPU will show on the display, press the **MENU** button to exit.

Upgrade File

Select **Upgrade File**, press the **ENTER** button to confirm, upgrade file will show on the display, press the **MENU** button back to exit.

Fan State

Select **Fan State**, press the **ENTER** button to confirm, fan state will show on the display, press the **MENU** button to exit.

Firmware Version

Select **Firmware Version**, press the **ENTER** button to confirm, firmware version will show on the display, press the **MENU** button back to exit.

RDM UID

Select **RDM UID**, press the **ENTER** button to confirm, RDM UID will show on the display, press the **MENU** button back to exit.

Error Logs

Select **Error Logs**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **Fixture Errors** or **Reset Error Log**, press the **ENTER** button to store. Select **Reset Error Log**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to select **No** or **Yes**, press the **ENTER** button to store. Select **Yes**, press the **ENTER** button to confirm. Use the **UP/DOWN** button to set the password **050**, press the **ENTER** button to store. Press the **MENU** button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Reset Function

To select **Reset Function**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **Pan/Tilt Reset, Effect Reset** or **All Reset.**

Pan/Tilt Reset

Select **Pan/Tilt Reset**, press the **ENTER** button to confirm, use the **UP/DOWN** button to select **No**(normal) or **Yes** (the unit will run built-in program to reset pan and tilt to their home positions), press the **ENTER** button to store. Press the **MENU** button to exit.

Effect Reset

Select **Effect Reset,** press the **ENTER** button to confirm, use the **UP/DOWN** button to select **No**(normal) or **Yes** (the unit will run built-in program to reset effect to their home positions), press the **ENTER** button to store. Press the **MENU** button to exit.

All Reset

Select **All Reset,** press the **ENTER** button to confirm, use the **UP/DOWN** button to select **No**(normal) or **Yes** (the unit will run built-in program to reset all motors to their home positions), press **ENTER** button to store. Press the **MENU** button to exit.

Special Function

Factory Settings

Select **Factory Settings,** press the **ENTER** button to confirm, use the **UP/DOWN** button to select **No**(normal) or **Yes** (the fixture will reset to factory settings), press **ENTER** button to store. Press the **MENU** button to exit.

RDM FUNCTIONS

Select the MANUFACTURER menu to display the manufacturer of the fixture.

Select the SOFTWARE VERSION menu and the program version number of the fixture will be displayed.

Select the DMX START ADDRESS menu to change the DMX 512 address (001-512).

Select the DEVICE MODEL DESCRIPTION menu to display the model of the fixture.

Select the DEVICE LABEL menu to change the model of the fixture.

Select the DMX PERSONALITY menu to set the channel mode of the fixture (33/28 channel).

Select the DMX PERSONALITY DESCRIPTION menu to display the current channel mode of the fixture.

Select the DEVICE HOURS menu to display the running time of the fixture.

Select the PAN INVERT menu and the fixture will run the pan invert mode.

Select the TILT INVERT menu and the fixture will run the tilt invert mode.

Select the RESET DEVICE menu, the WARM RESET/COLD RESET option will be displayed. When WARM RESET is selected, the fixture will start a warm reset, and exit when COLD RESET is selected.

6.2 Home Position Adjustment

Press the MENU button into menu mode, then press the ENTER button for about 3 seconds into offset mode to adjust the home position. Select the function by pressing the ENTER button. Use the UP/DOWN button to choose the submenu, press the ENTER button to store and automatically return to the last menu. Press MENU button to exit.

Frequency(Hz)	1072-1327
Dimming Start	0-9999
Pan	-128-127
Tilt	-128-127
Cyan	-128-127
Magenta	-128-127
Yellow	-128-127
Cto	-128-127
Color	-128-127
Gobo	-128-127
R-Gobo1	-128-127
Animation	-128-127
Iris	-128-127
Prism1	-128-127
R-Prism1	-128-127
Frost1	0-255
Frost2	0-255
Zoom	-128-127
Focus	-128-127
Blade Rot	-128-127
BladeDW1	0-255
BladeDW2	0-255
BladeUP1	0-255
BladeUP2	0-255
BladeLF1	0-255
BladeLF2	0-255
BladeRG1	0-255
BladeRG2	0-255

(Offset Menu)

Frequency(Hz)

Enter offset mode, Select **Frequency(Hz)**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 1072 to 1327, press the **ENTER** button to store. Press the **MENU** button to exit.

Dimming Start

Enter offset mode, Select **Dimming Start**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 9999, press the **ENTER** button to store. Press the **MENU** button to exit.

Pan

Enter offset mode, Select **Pan**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Tilt

Enter offset mode, Select **Tilt**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Cyan

Enter offset mode, Select **Cyan**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Magenta

Enter offset mode, Select **Magenta**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Yellow

Enter offset mode, Select **Yellow**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Cto

Enter offset mode, Select **Cto**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Color

Enter offset mode, Select **Color**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Gobo

Enter offset mode, Select **Gobo**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

R-Gobo1

Enter offset mode, Select **R-Gobo1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Animation

Enter offset mode, Select **Animation**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Iris

Enter offset mode, Select **Iris**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Prism1

Enter offset mode, Select **Prism1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

R-Prism1

Enter offset mode, Select **R-Prism1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Frost1

Enter offset mode, Select **Frost1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

Frost2

Enter offset mode, Select **Frost2**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

Zoom

Enter offset mode, Select **Zoom**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Focus

Enter offset mode, Select **Focus**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

Blade Rot

Enter offset mode, Select **Blade Rot**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from -128 to 127, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeDW1

Enter offset mode, Select **BladeDW1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeDW2

Enter offset mode, Select **BladeDW2**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeUP1

Enter offset mode, Select **BladeUP1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeUP2

Enter offset mode, Select **BladeUP2**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeLF1

Enter offset mode, Select **BladeLF1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeLF2

Enter offset mode, Select **BladeLF2**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP/DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

BladeRG1

Enter offset mode, Select **BladeRG1**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP**/**DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.
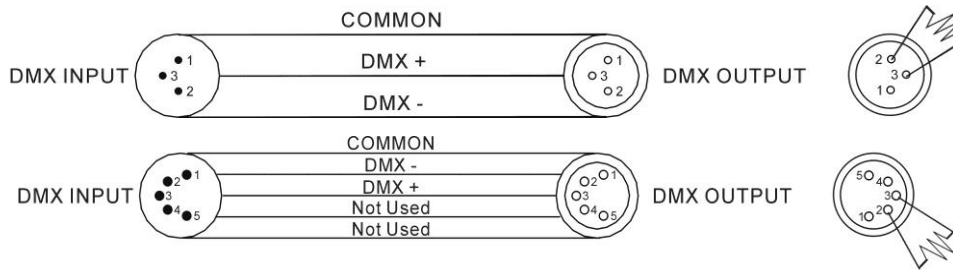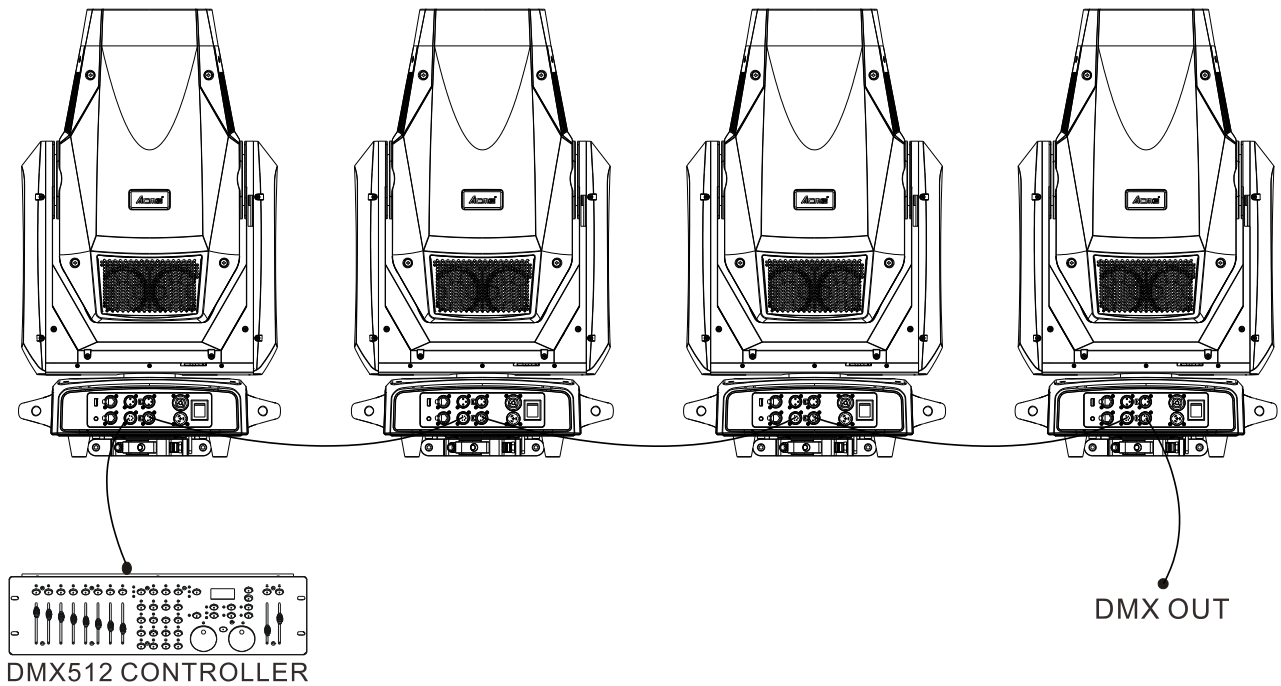
BladeRG2

Enter offset mode, Select **BladeRG2**, press the **ENTER** button to confirm, the present position will blink on the display, use the **UP**/**DOWN** button to offset the value from 0 to 255, press the **ENTER** button to store. Press the **MENU** button to exit.

7. Control By Universal DMX Controller

7.1 DMX512 Connection

1. At last unit, the DMX cable has to be terminated with a terminator. Solder a 120-ohm ¼W resistor between pin 2(DMX-) and pin 3(DMX+) into a 3-pin XLR-plug and plug it in the DMX-output of the last unit.

2. Connect the unit together in a "daisy chain" by XLR plug cable from the output of the unit to the input of the next unit. The cable can only be used in series and cannot be connected in parallel. DMX 512 is a very high-speed signal. Inadequate or damaged cables, soldered joints or corroded connectors can easily distort the signal and shut down the system.

3. The DMX output and input connectors are pass-through to maintain the DMX circuit, when one of the units' power is disconnected.

4. Each lighting unit needs to have a DMX address to receive the data by the controller. The address number is between 1-512.

5. The end of the DMX 512 system should be terminated to reduce signal errors.

6. 3 pin XLR connectors are more popular than 5 pins XLR.

   3 pin XLR: Pin 1: GND, Pin 2: Negative signal (-), Pin 3: Positive signal (+)

   5 pin XLR: Pin 1: GND, Pin 2: Negative signal (-), Pin 3: Positive signal (+), Pin4, Pin5 not used.

7.2 Address Setting

If you use a universal DMX controller to control the units, you have to set DMX address from 1 to 512 so that the units can receive DMX signal.

Press the MENU button to enter menu mode, select DMX Settings, press the ENTER button to confirm, use the UP/DOWN button to select DMX Address, press the ENTER button to confirm, the present address will blink in the display, use the UP/DOWN button to adjust the address from 001 to 512, press the ENTER button to store. Press the MENU button back to the last menu or let the unit idle 30 seconds to exit menu mode.

Please refer to the following diagram to address your DMX512 channel for the first 4 units.

Channel mode	Unit 1 Address	Unit 2 Address	Unit 3 Address	Unit 4 Address
33 channels	1	34	67	100
28 channels	1	29	57	85

7.3 DMX512 Configuration

Please control the fixture by referring to the configurations below

Attentions:

1.   The unit will maintain the last condition until reset if you cut-off the DMX signal.

2.   For the channel Function, keep the value for about 3 seconds, then the corresponding function will take into effect.

33 Channels (Mode 1):

CHANNEL	VALUE	FUNCTION
1	000-255	**PAN** 0°→540°
2	000-255	**PAN FINE**
3	000-255	**TILT** 0°→270°
4	000-255	**TILT FINE**
5	000-255	**PAN/TILT SPEED** Fast to Slow
6	000-255	**CYAN** 0%→100%
7	000-255	**MAGENTA** 0%→100%
8	000-255	**YELLOW** 0%→100%
9	000-255	**CTO** 0%→100%
10	000-009 010-018 019-027 028-036 037-045 046-054 055-063 064-127 128-189 190-193 194-255	**COLOR** Open Color 1 Color 2 Color 3 Color 4 Color 5 Color 6 Color Index Counter-Clockwise Rotation Fast to Slow Stop Clockwise Rotation Slow to Fast
11	000-009 010-018 019-027	**GOBO** Open Gobo 1 Gobo 2

	028-036	Gobo 3
	037-045	Gobo 4
	046-054	Gobo 5
	055-063	Gobo 6
	064-074	Gobo 1 Shaking Slow to Fast
	075-085	Gobo 2 Shaking Slow to Fast
	086-096	Gobo 3 Shaking Slow to Fast
	097-107	Gobo 4 Shaking Slow to Fast
	108-118	Gobo 5 Shaking Slow to Fast
	119-127	Gobo 6 Shaking Slow to Fast
	128-189	Clockwise Rotation Fast to Slow
	190-193	Stop
	194-255	Counter-Clockwise Rotation Slow to Fast
12		**GOBO ROTATION**
	000-127	Index 0°→360°
	128-189	Clockwise Rotation Fast to Slow
	190-193	Stop
	194-255	Counter-Clockwise Rotation Slow to Fast
13		**ANIMATION**
	000-007	Open
	008-129	Counter-Clockwise Rotation Fast to Slow
	130-133	Stop
	134-255	Clockwise Rotation Slow to Fast
14		**IRIS**
	000-255	100%→0%
15		**PRISM**
	000-007	No Effect
	008-255	On
16		**PRISM ROTATION**
	000-127	Index 0°→360°
	128-189	Clockwise Rotation Fast to Slow
	190-193	Stop
	194-255	Counter-Clockwise Rotation Slow to Fast
17		**FROST 1**
	000-255	0%→100%
18		**FROST 2**
	000-255	0%→100%
19		**ZOOM**
	000-255	45°→7°
20		**FOCUS**
	000-255	0%→100%
21		**STROBE**
	000-007	Close
	008-015	Open
	016-131	Strobe from Slow to Fast

	132-139	Open
	140-181	Fast Open Slow Close
	182-189	Open
	190-231	Fast Close Slow Open
	232-239	Open
	240-247	Random Strobe
	248-255	Open
22		**DIMMER**
	000-255	0%→100%
23	000-255	**DIMMER FINE**
24		**BLADE ROTATION**
	000-255	0°→180°
25		**BLADE DW1**
	000-255	0%→100%
26		**BLADE DW2**
	000-255	0%→100%
27		**BLADE UP1**
	000-255	0%→100%
28		**BLADE UP2**
	000-255	0%→100%
29		**BLADE LF1**
	000-255	0%→100%
30		**BLADE LF2**
	000-255	0%→100%
31		**BLADE RG1**
	000-255	0%→100%
32		**BLADE RG2**
	000-255	0%→100%
33		**FUNCTION**
	000-029	Null
	030-039	Dimmer Curve Square Law
	040-049	Dimmer Curve Inv Square Law
	050-059	Dimmer Curve Linear
	060-069	Dimmer Curve S
	070-079	Cooling Mode: Standard
	080-089	Cooling Mode: Quiet
	090-099	Null
	100-109	LED Frequency Setting Enable
	110-119	LED Frequency Setting Disable
	120-129	Null
	130-139	Null
	140-149	Null
	150-159	Null
	160-169	Null
	170-179	Null

	180-189	Dimmer Speed Fast
	190-199	Dimmer Speed Smooth
	200-209	Reset All
	210-219	Reset Effect
	220-229	Reset Pan/Tilt
	230-255	Null

28 Channels (Mode 2):

CHANNEL	VALUE	FUNCTION
1	000-255	**PAN** 0°→540°
2	000-255	**PAN FINE**
3	000-255	**TILT** 0°→270°
4	000-255	**TILT FINE**
5	000-255	**PAN/TILT SPEED** Fast to Slow
6	000-255	**CYAN** 0%→100%
7	000-255	**MAGENTA** 0%→100%
8	000-255	**YELLOW** 0%→100%
9	000-255	**CTO** 0%→100%
10		**COLOR**
	000-009	Open
	010-018	Color 1
	019-027	Color 2
	028-036	Color 3
	037-045	Color 4
	046-054	Color 5
	055-063	Color 6
	064-127	Color Index
	128-189	Counter-Clockwise Rotation Fast to Slow
	190-193	Stop
	194-255	Clockwise Rotation Slow to Fast
11	000-255	**IRIS** 100%→0%
12	000-255	**FROST 1** 0%→100%

13		**FROST 2**
	000-255	0%→100%
14		**ZOOM**
	000-255	45°→7°
15		**FOCUS**
	000-255	0%→100%
16		**STROBE**
	000-007	Close
	008-015	Open
	016-131	Strobe from Slow to Fast
	132-139	Open
	140-181	Fast Open Slow Close
	182-189	Open
	190-231	Fast Close Slow Open
	232-239	Open
	240-247	Random Strobe
	248-255	Open
17		**DIMMER**
	000-255	0%→100%
18	000-255	**DIMMER FINE**
19		**BLADE ROTATION**
	000-255	0°→180°
20		**BLADE DW1**
	000-255	0%→100%
21		**BLADE DW2**
	000-255	0%→100%
22		**BLADE UP1**
	000-255	0%→100%
23		**BLADE UP2**
	000-255	0%→100%
24		**BLADE LF1**
	000-255	0%→100%
25		**BLADE LF2**
	000-255	0%→100%
26		**BLADE RG1**
	000-255	0%→100%
27		**BLADE RG2**
	000-255	0%→100%
28		**FUNCTION**
	000-029	Null
	030-039	Dimmer Curve Square Law
	040-049	Dimmer Curve Inv Square Law
	050-059	Dimmer Curve Linear
	060-069	Dimmer Curve S

	070-079	Cooling Mode: Standard
	080-089	Cooling Mode: Quiet
	090-099	Null
	100-109	LED Frequency Setting Enable
	110-119	LED Frequency Setting Disable
	120-129	Null
	130-139	Null
	140-149	Null
	150-159	Null
	160-169	Null
	170-179	Null
	180-189	Dimmer Speed Fast
	190-199	Dimmer Speed Smooth
	200-209	Reset All
	210-219	Reset Effect
	220-229	Reset Pan/Tilt
	230-255	Null

8. Error Information

Error codes are shown continuously in the display when the fixture fails and they will not disappear until the fixture is repaired.

1. CPU-B/C/D/E/F/G/H Error

Check whether the 485 (DATA) leads on the PCB board are installed in place or disconnected.

Check whether the related 485 (DATA) signal circuit on the PCB board is damaged.

2. Pan Reset Error

Check whether the position of the pan where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the pan operating range.

Check whether the Hall element on the pan is damaged.

Check whether the lead connecting the Hall element on the pan and the PCB board is in poor contact or disconnected.

Check whether the motor on the pan is damaged.

Check whether the related circuit of the motor drive board on the pan is damage.

3. Pan Encode Error

Check whether the encoder on the pan is damaged.

Check whether the lead connecting the encoder on the pan and the PCB board is in poor contact or disconnected.

4. Tilt Reset Error

Check whether the position of the tilt where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the tilt operating range.

Check whether the Hall element on the tilt is damaged.

Check whether the lead connecting the Hall element on the tilt and the PCB board is in poor contact or disconnected.

Check whether the motor on the tilt is damaged.

Check whether the related circuit of the motor drive board on the tilt is damage.

5. Tilt Encode Error

Check whether the encoder on the tilt is damaged.

Check whether the lead connecting the encoder on the tilt and the PCB board is in poor contact or disconnected.

6. Cyan Reset Error

Check whether the position of the cyan color wheel where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the cyan color wheel operating range.

Check whether the Hall element on the cyan color wheel is damaged.

Check whether the lead connecting the Hall element on the cyan color wheel and the PCB board is in poor contact or disconnected.

Check whether the motor on the cyan color wheel is damaged.

Check whether the related circuit of the motor drive board on the cyan color wheel is damage.

7. Magenta Reset Error

Check whether the position of the magenta color wheel where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the magenta color wheel operating range.

Check whether the Hall element on the magenta color wheel is damaged.

Check whether the lead connecting the Hall element on the magenta color wheel and the PCB board is in poor contact or disconnected.

Check whether the motor on the magenta color wheel is damaged.

Check whether the related circuit of the motor drive board on the magenta color wheel is damage.

8. Yellow Reset Error

Check whether the position of the yellow color wheel where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the yellow color wheel operating range.

Check whether the Hall element on the yellow color wheel is damaged.

Check whether the lead connecting the Hall element on the yellow color wheel and the PCB board is in poor contact or disconnected.

Check whether the motor on the yellow color wheel is damaged.

Check whether the related circuit of the motor drive board on the yellow color wheel is damage.

9. Cto Reset Error

Check whether the position of the cto where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the cto operating range.

Check whether the Hall element on the cto is damaged.

Check whether the lead connecting the Hall element on the cto and the PCB board is in poor contact or disconnected.

Check whether the motor on the cto is damaged.

Check whether the related circuit of the motor drive board on the cto is damage.

10. Color Reset Error

Check whether the position of the color wheel where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the color wheel operating range.

Check whether the Hall element on the color wheel is damaged.

Check whether the lead connecting the Hall element on the color wheel and the PCB board is in poor contact or disconnected.

Check whether the motor on the color wheel is damaged.

Check whether the related circuit of the motor drive board on the color wheel is damage.

11. Gobo1 Reset Error

Check whether the position of the gobo wheel1 where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the gobo wheel1 operating range.

Check whether the Hall element on the gobo wheel1 is damaged.

Check whether the lead connecting the Hall element on the gobo wheel1 and the PCB board is in

poor contact or disconnected.

Check whether the motor on the gobo wheel1 is damaged.

Check whether the related circuit of the motor drive board on the gobo wheel1 is damage.

12. R-Gobo1 Reset Error

Check whether the position of the gobo wheel1 where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the gobo wheel1 operating range.

Check whether the Hall element on the gobo wheel1 is damaged.

Check whether the lead connecting the Hall element on the gobo wheel1 and the PCB board is in poor contact or disconnected.

Check whether the motor on the gobo wheel1 is damaged.

Check whether the related circuit of the motor drive board on the gobo wheel1 is damage.

13. Animation Reset Error

Check whether the position of the animation wheel where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the animation wheel operating range.

Check whether the Hall element on the animation wheel is damaged.

Check whether the lead connecting the Hall element on the animation wheel and the PCB board is in poor contact or disconnected.

Check whether the motor on the animation wheel is damaged.

Check whether the related circuit of the motor drive board on the animation wheel is damage.

14. Prism Reset Error

Check whether the position of the prism where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the prism operating range.

Check whether the Hall element on the prism is damaged.

Check whether the lead connecting the Hall element on the prism and the PCB board is in poor contact or disconnected.

Check whether the motor on the prism is damaged.

Check whether the related circuit of the motor drive board on the prism is damage.

15. R-Prism Reset Error

Check whether the position of the prism where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the prism operating range.

Check whether the Hall element on the prism is damaged.

Check whether the lead connecting the Hall element on the prism and the PCB board is in poor contact or disconnected.

Check whether the motor on the prism is damaged.

Check whether the related circuit of the motor drive board on the prism is damage.

16. Focus Reset Error

Check whether the position of the focus where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the focus operating range.

Check whether the Hall element on the focus is damaged.

Check whether the lead connecting the Hall element on the focus and the PCB board is in poor contact or disconnected.

Check whether the motor on the focus is damaged.

Check whether the related circuit of the motor drive board on the focus is damage.

17. Zoom Reset Error

Check whether the position of the zoom where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the zoom operating range.

Check whether the Hall element on the zoom is damaged.

Check whether the lead connecting the Hall element on the zoom and the PCB board is in poor contact or disconnected.

Check whether the motor on the zoom is damaged.

Check whether the related circuit of the motor drive board on the zoom is damage.

18. Blade Reset Error

Check whether the position of the blade where the magnet is installed falls off or is damaged.

Check whether there are obstacles in the blade operating range.

Check whether the Hall element on the blade is damaged.

Check whether the lead connecting the Hall element on the blade and the PCB board is in poor contact or disconnected.

Check whether the motor on the blade is damaged.

Check whether the related circuit of the motor drive board on the blade is damage.

19. Led Temp. Error

Check whether the temperature detecting board is normal.

Check whether the components of the temperature detecting board are damaged.

Check whether the lead on the temperature detecting board is installed in place or disconnected.

20. BaseFan1/2/3/4 Start Err

Check whether the fan is not running.

Check whether the fan leads are installed in place or disconnected.

Check whether the fan is damaged.

Check whether there are obstacles in the fan operating range.

21. BaseFan1/2/3/4 Stop Err

Check whether the fan circuit on the motherboard breaks down.

Check whether the component is damaged.

22. BaseFan1/2/3/4 Too Low

Check whether the fan is out of order.

Check whether there are obstacles in the fan operating range.

23. BaseFan1/2/3/4 Too High

Check whether the fan is out of order.

Check whether the fan circuit on the motherboard breaks down.

24. HeadFan1/2/3/4/5/6/7/8/9/10 Start Err

Check whether the fan is not running.

Check whether the fan leads are installed in place or disconnected.

Check whether the fan is damaged.

Check whether there are obstacles in the fan operating range.

25. HeadFan1/2/3/4/5/6/7/8/9/10 Stop Err

Check whether the fan circuit on the motherboard breaks down.

Check whether the component is damaged.

26. HeadFan1/2/3/4/5/6/7/8/9/10 Too Low

Check whether the fan is out of order.

Check whether there are obstacles in the fan operating range.

27. HeadFan1/2/3/4/5/6/7/8/9/10 Too High
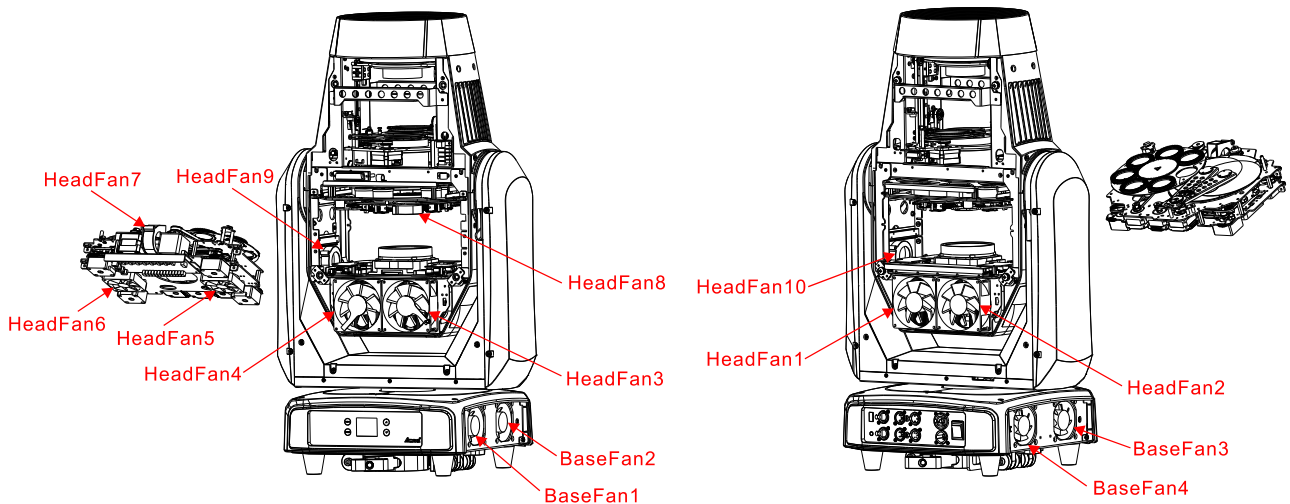
Check whether the fan is out of order.

Check whether the fan circuit on the motherboard breaks down.

28. LED Timeout Use

29. LED Too Hot Off

When the fixture temperature reaches 86℃, it will automatically turn off to protect the fixture.

The position of each fan of the fixture:

9. Troubleshooting

Following are a few common problems that may occur during operation. Here are some suggestions for troubleshooting:

A. The unit does not work, no light and the fan does not work

1.   Check the connected power.

2.   Measure the voltage.

3.   Check the power indicator to see whether it can be lit up or not.

B. Not responding to the DMX controller

1.   Check whether the DMX connectors and the DMX cables are connected correctly.

2.   Check whether the DMX address is correctly set.

3.   If the intermittent DMX signal problem occurs, check whether the XLR socket and the signal cable are well connected.

4.   Try it with another DMX controller.

5.   Check whether the DMX cables run near or alongside to the high-voltage cables, which may damage or interfere with the signal circuit.

C. One of the channels is not working well

1. The stepper motor might be damaged or the cable connected to the PCB might be broken.
2. The motor's drive IC on the PCB might be out of condition.

10. Fixture Cleaning

It is absolutely essential that the fixture is kept clean to ensure the maximum light-output and allow the fixture to function reliably throughout its life. The fixture must be cleaned regularly to avoid dust, dirt and smoke-fluid residues building up on or within the fixture. The cleaning frequency depends on the application environment. Clean the fixture immediately if the dust enters it to avoid damage to the optical lens due to excessive dust.

• A soft lint-free cloth moistened with any good glass cleaning fluid is recommended, under no circumstances should solvents be used.
• Always dry the parts carefully.
• Clean the external optical lens at least every 20 days and the internal optical lens every 30 days.

Declaration of Conformity

We declare that our products (lighting equipments) comply with the following specification and bears CE mark in accordance with the provision of the Electromagnetic Compatibility (EMC) Directive 2014/30/EU.

EN 55032: 2015+A11:2020; EN IEC 61000-3-2: 2019;
EN 61000-3-3: 2013+A1: 2019; EN 55035: 2017+A11: 2020.

&
Harmonized Standard

EN 60598-1: 2015; EN 60598-2-17: 2018;
EN 62493: 2015.
Safety of household and similar electrical appliances
Part 1: General requirements and tests

Innovation, Quality, Performance